

PRODUCT SPECIFICATION

Mercury and Lead Free Alkaline Battery

Model: GP379F

Revision History

Revision	Date	Initiator	Reason for Change
0	2013/12/25	John Wei	New Issue

Prepared By	Approved By		
John Wei	Edward Chan		
Date: 25 Dec 2013	Date: 25 Dec 2013		

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Manufacturer reserves the right to alter or amend the design, model and specification without prior notice.



Product Specification

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1. SCOPE

This specification covers the requirements for primary Mercury & Lead Free Of silver oxide button cell.

GP Model:GP379F IEC:SR63

2. RATINGS

Description Unit Sp		Specification	Conditions		
Description		Mercury & Lead Free Of Sliver Oxide Dioxide Button Cell			
Nominal Voltage	V	1.55	digital multimeter		
Nominal Dimension	mm	OD5.80X Ht 2.15	micrometer, caliper, projector		
Application		Watch(with alarm and lamp), Calculator, electronic toys, etc.			
Average Weight	gram	0.25g	digital balance		
Shelf Life		Not less than 90% of the service capacity within first year storage at 20 $\pm 2^{\circ}$ 55 ± 20 %RH			
Date Code		Unless otherwise specified, each cell	Format in YM,		
		will carry a numberic year code and	Jan-13 Feb-13 Mar-13 Apr-13 May-13 Jun-13		
		an alphabetical month code	3A 3B 3C 3D 3E 3F		
			Jul-13 Aug-13 Sep-13 Oct-13 Nov-13 Dec-13		
			3G 3H 3I 3J 3K 3L		
Nominal Service Life	hr	610(at 68 k ohm Load)	cut-off 1.2V		
Average Service Capacity	mAh	14(at 68 k ohm Load)	cut-off 1.2V		
Storage Temperature	°C	10 to 25°C and never exceed 30°C	10% loss for 20 days storage at 60°C		
Storage Humidity	RH%	55±20%			
Testing temperature	°C	20 ±2			
Operation temperature	°C	0 to 45			



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3. PERFORMANCE

Unless otherwise stated, tested should be done within one month of delivery under the following conditions:

Test	Unit	Specification	Conditions	Remarks
Service life	hr	≧ 610	68 K ohm load, cut-off voltage 1.2V Eight batteries discharged to the end voltage, calculate the average without the exclusion of any result. No battery permit to go below 80% of the service hours specified in the table. Only 1 retest is allowed for each lot tested	
Open Circuit Voltage (OCV)	V	≧ 1.55	The open circuit voltage is measured on a digital voltmeter with input impedance of 1 mega ohm minimum.	digital multimeter
Close Circuit Voltage (CCV)	V	≧1.20	Load resistor 2k ohm for 0.1 to 2 seconds	digital multimeter
Leakage		No leakage nor deformation	When batteries are stored and discharge under the standard conditions given in this document, no electrolyte or other internal component shall surfaces of the battery	naked eye
External Short circuit	N/A	No fire and no explosion.	After standard discharge, short circuit the cell at $20\pm5^{\circ}$ C until the cell temperature returns to ambient temperature. (The resistance of the inter-connecting circuitry shall not exceed 0.1 ohm.)	

4. CONFIGURATIONS, DIMENSIONS AND MARKINGS

Please refer to its Data Sheet.

5. EXTERNAL APPEARANCE

The cell shall be free from cracks, scars, breakage, rust, discoloration, leakage and deformation.

6. WARRANTY

GP warranty that the specified battery satisfies the performances specified in this specification for 12 months after shipment from our factory. Not less than 90% of the service capacity within first year storage at 20±2°C 55±20%RH.

7. Precaution , Handling and Storage

- **Ÿ** Do not attempt to take batteries apart or subject them to pressure or impact. Heat may be generated or fire may result. The alkaline electrolyte is harmful to eyes and skin, and it may damage clothing upon contact.
- Ϋ́ Keep away from children. If swallowed, contact a physician at once.
- **Ÿ** Do not mix GP batteries with other battery brands or batteries of a different chemistry such as alkaline and zinc carbon.
- Ϋ́ Do not short circuit batteries, permanent damage to batteries may result.
- Ϋ Do not incinerate or mutilate batteries, may burst or release toxic material.

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- Ϋ́ Do not solder directly to cells or batteries.
- Ϋ́ Store batteries in a cool dry place.
- Ϋ́ If find any noise, excessive temperature or leakage from a battery, please stop its use.
- \ddot{Y} When not using a battery, disconnect it from the device.
- Ϋ́ Do not mix new batteries in use with semi-used batteries.
- Ϋ́ When find battery power down during use, please switch off the device and take batteries out.
- Ϋ Never put a battery into water or seawater.